

Technical Data Sheet

Moplen EP3508



Polypropylene, Impact Copolymer

Product Description

Moplen EP 3508 is an heterophasic copolymer especially developed for extrusion applications.

Moplen EP 3508 exhibits high stiffness, very high impact properties at room and sub-zero temperatures, good dimensional stability and excellent creep and deforming resistance. The main applications of Moplen EP 3508 are thermoforming, corrugated board and extrusion blow moulding.

Regulatory Status

For regulatory compliance information, see Moplen EP3508 [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

This grade is not intended for medical and pharmaceutical applications.

Status	Commercial: Active
Availability	Africa-Middle East; Europe
Application	Corrugated Sheet; Crates; Panels & Profiles
Market	Consumer Products; Rigid Packaging
Processing Method	Sheet and Profile Extrusion; Thermoforming
Attribute	High Impact Resistance; Impact Copolymer; Low Temperature Impact Resistance; Medium Stiffness

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	1.7	g/10 min	ISO 1133-1
Density	0.90	g/cm ³	ISO 1183-1
Mechanical			
Tensile Modulus	1300	MPa	ISO 527-1, -2
Tensile Stress at Yield	27	MPa	ISO 527-1, -2
Tensile Strain at Yield	8	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	30	kJ/m ²	ISO 179
(0 °C, Type 1, Edgewise, Notch A)	10	kJ/m ²	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	7	kJ/m ²	ISO 179
Ductile/Brittle Transition Temperature	-55	°C	ISO 6603-2
Hardness			
Ball Indentation Hardness, (H 358/30)	48	MPa	ISO 2039-1

Notes

These are typical property values not to be construed as specification limits.